



Work Order ID 63536

Thursday, November 04, 2010 8:32:55 AM

ASAP


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Item ID:	D2938-2	Accept		Setup	Start	
Revision ID:						
Item Name:	Saddle RH Out, 206				Stop	
Start Date:	11/4/2010	Start Qty:	1.00		Cust Item ID:	
Required Date:	11/5/2010	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>MF</u>	Date:	<u>10-11-04</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2938	Rev C								

190 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00
 Powdercoat
 Powder Coating
M115211 *START. 9:25*
Memo *QWENT. 320°*
FINISH. 9:55
1 10-11-4

200 QC3- Inspect Part Finish 0.00
 QC
 Quality Control
Memo
Stone *Loc U28A*
=) 10/11/04
ID + STK under new batch #
MF 10/11/4
John SP

210 QC21- Final Inspection - Work Order Release 0.00
 QC
 Quality Control
Memo
10/11/04
MF
10-11-4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 63536



Parent Item: D2938-2



Parent Item Name: Saddle RH Out, 206

Start Date: 11/4/2010

Required Date: 11/5/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: B 00.06.26 New DWG rev (mpp 2069) EC
IPP Rev:C As per Rev C 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2938-2UP		Manufactured	No				Each	1.0000		1			
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206 Saddle Right side-unpainted



10/11/458

Location

Loc Qty

Loc Code

ST431

1

61232

1

1

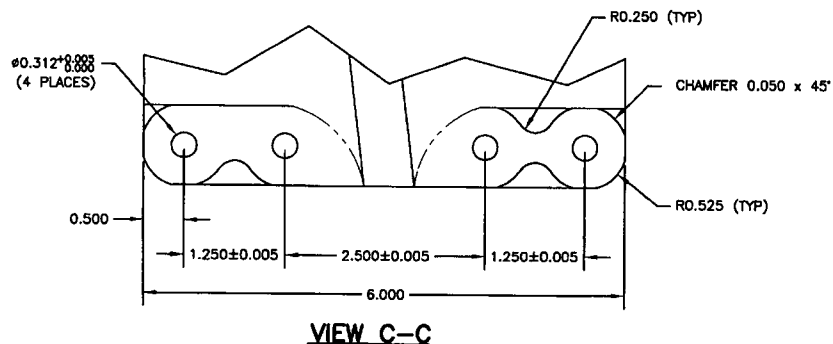
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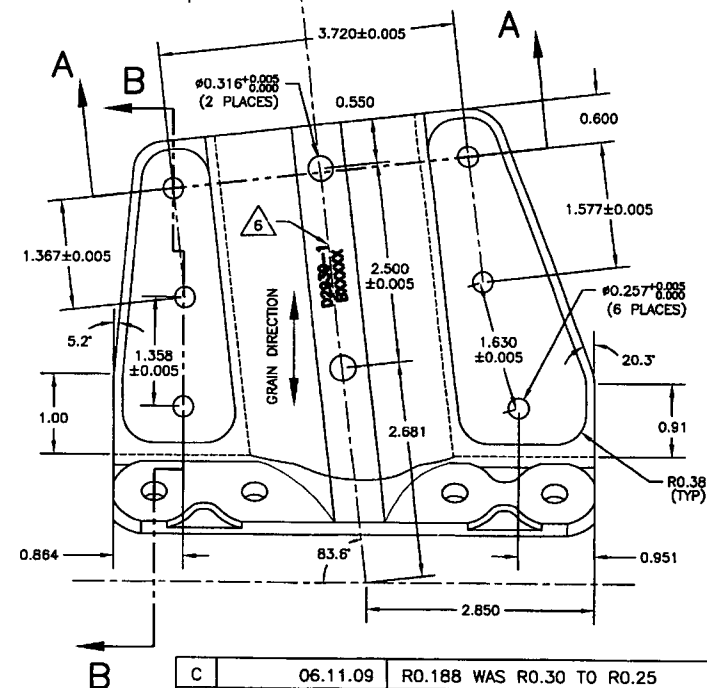
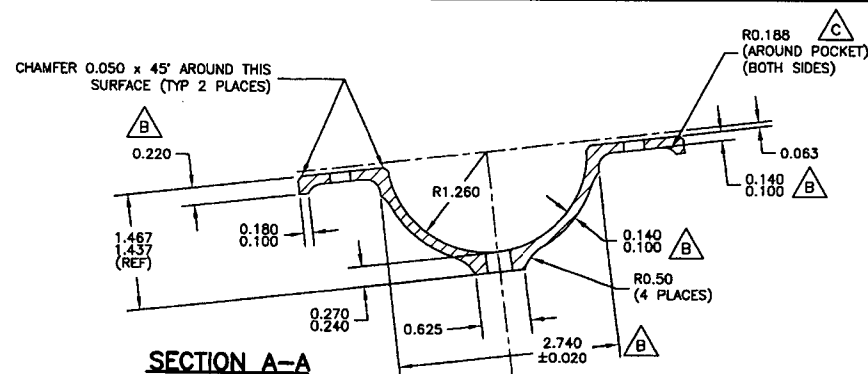
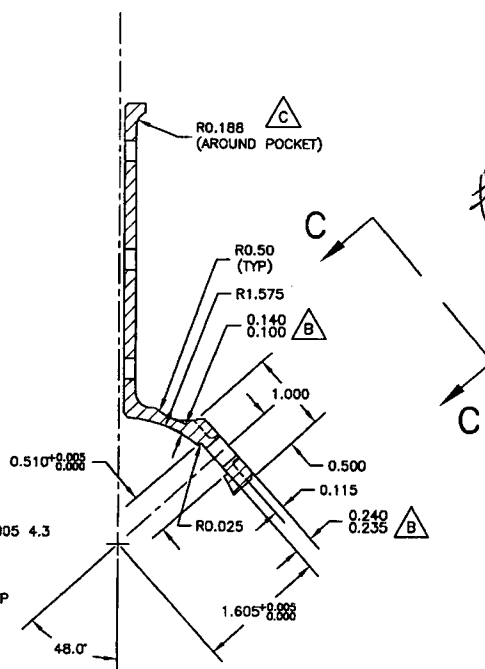
NOTE: Date & initial all entries



D2939-1 LH SADDLE (SHOWN)
D2939-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED DEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC.
CHECKED	APPROVED	DART DART AEROSPACE USA, INC.
DATE	TITLE	DART DART AEROSPACE USA, INC.
06.11.09	SADDLE INSIDE	DART DART AEROSPACE USA, INC.

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DART AEROSPACE USA, INC.

REV. C
SHEET 1 OF 1
SCALE
2:3

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